



**FIGURE 1. HCS-40 HYDRAULIC CYLINDER SERVICER**

- 1. Tailstock**
- 2. Tailstock Chuck**
- 3. Safety Strap (not shown)**
- 4. Headstock Chuck**
- 5. Torquer Adapter Assembly**
- 6. Torquer Cylinder**
- 7. Hydraulic Nut Runner**
- 8. Headstock**
- 9. Torque Track**
- 10. Headstock Tube**
- 11. Cylinder Support**
- 12. Power Sleeve**
- 13. Indexing Cylinder (not shown)**
- 14. Spanner**
- 15. Hydraulic Power Unit**
- 16. Torque Gauge**
- 17. Bench Tube**
- 18. Bench**
- 19. Pendant Control In Holder**
- 20. Oil Basin (not shown)**
- 21. Oil Basin Dolly (not shown)**
- 22. Pendant Cable Holder**
- 23. Maximum Torque Control Valve**
- 24. Manual Valve Package**
- 25. Low Torque Monitor**